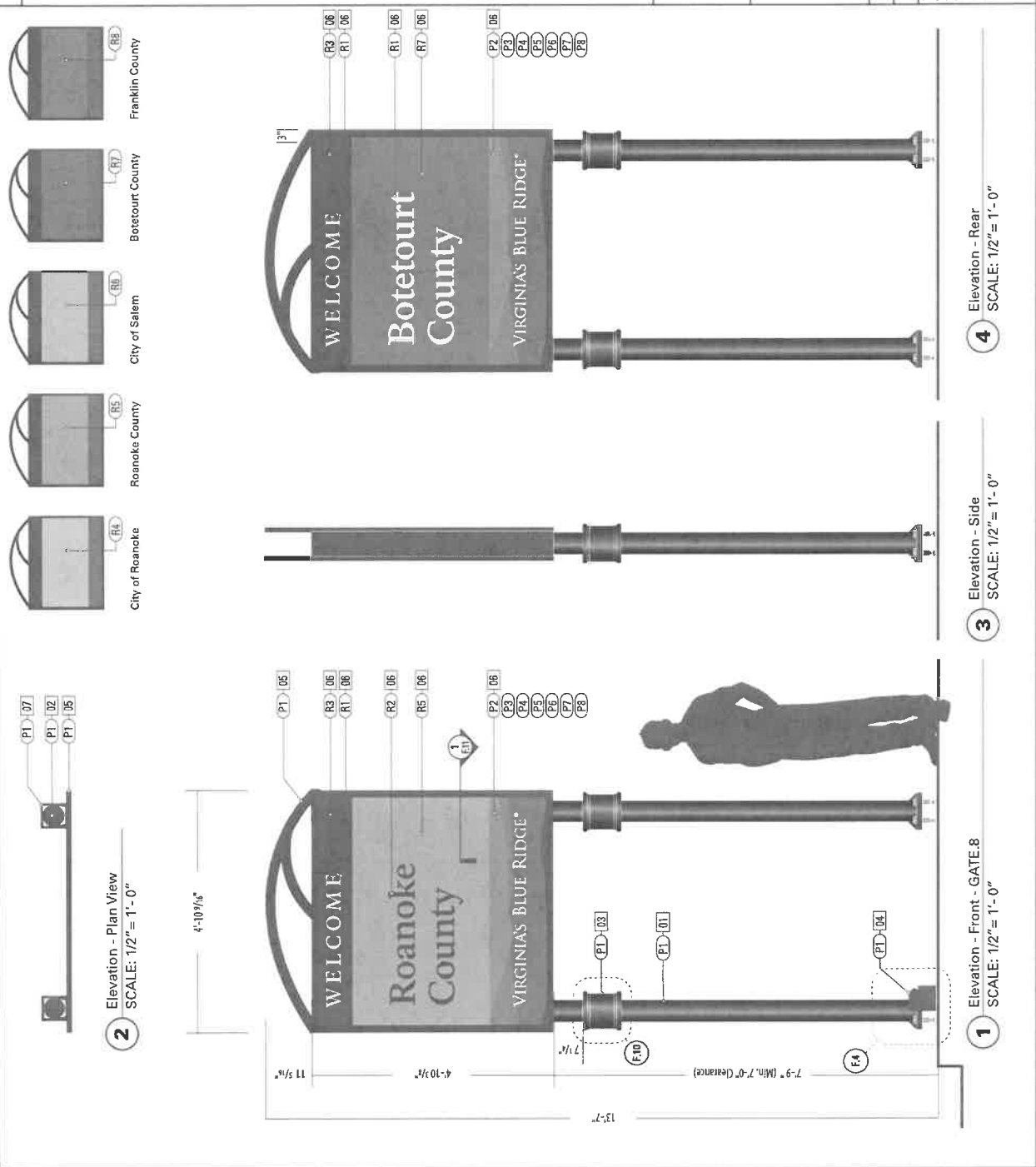


SPECIFICATIONS	SIGN TYPE: GATE.8	FUNCTION: Gateway
<p>01. STRUCTURAL SUPPORT POST MATERIAL: 5"OD x 250" Wall aluminum pole FABRICATION PROCESS: extruded profile EDGES: Smooth SURFACE PROCESS: Paint all exposed surfaces with Matthews Acrylic Polyurethane, with clear coat satin finish. FASTENER: Welded Base Plate + Gaskets w/ Breakaway Attachment (Per Detail Dwg.)</p> <p>02. CAP FINIAL MATERIAL: Aluminum FABRICATION PROCESS: Custom fabricated (Per Detail Dwg.) SURFACE PROCESS: Paint all exposed surfaces with Matthews Acrylic Polyurethane, with clear coat satin finish. FASTENERS: Tamper Resistant Drilled Spammer Machine Screws (Per Detail Dwg.)</p> <p>03. BRAND COLLAR MATERIAL: Cast Aluminum FABRICATION PROCESS: Custom cast profile (Per Detail Dwg.) SURFACE PROCESS: Paint all exposed surfaces with Matthews Acrylic Polyurethane, with clear coat satin finish. FASTENERS: Set Screw (Per Detail Dwg.)</p> <p>04. BREAKAWAY BASE Transpo PostSafe 45075, Breakaway Assembly Qty. (4) installed @ 70° BCD. 1 1/2" thick aluminum Mounting Plate welded to base of Structural Support Post w/ welded gussets as reqd.</p> <p>05. SIGN FRAME MATERIAL: Aluminum Plate FABRICATION PROCESS: Custom fabricated w/ routed window cut - rabbit w/ bonded backer Panel (See Detail Dwg.) SURFACE PROCESS: Paint all exposed surfaces with Matthews Acrylic Polyurethane, with clear coat satin finish. FASTENERS: Welded to Inner Mounting Channel</p> <p>06. SIGN PANEL - REAR SURFACE PROCESS COLORS: as noted SURFACE PROCESS: Paint all exposed surfaces with Matthews Acrylic Polyurethane, with clear coat satin finish. GRAPHIC BACKGROUND AND PROCESS: Mask + Spray Border, Background Color Field and Pattern Artwork (Vector Graphic)</p>	<p>06. SIGN PANEL MATERIAL: 3mm Composite Aluminum Panel FABRICATION PROCESS: Router Cut EDGES: Smooth COLOR: as noted SURFACE PROCESS: Paint all exposed surfaces with Matthews Acrylic Polyurethane, with clear coat satin finish. GRAPHIC BACKGROUND AND COPY PROCESS: 3M custom inks print direct to 3930 with 3M approved UV/granite Vinyl Over-laminate. (See Color Sheet for all color and material specifications) FINISH: Press-roll per 3M requirements. MOUNTING: See Detail Drawing</p> <p>07. OUTER CHANNEL MATERIAL: 6" x 6" x 1/8" thick aluminum tubes FABRICATION PROCESS: Machine cut to create U-Channel + drilled mounting hole pattern COLOR: as noted SURFACE PROCESS: Paint all exposed surfaces with Matthews Acrylic Polyurethane, with clear coat satin finish. MOUNTING: Mechanically Fasten to welded Inner Channel (concealed) and Support Pole w/ tamper resistant Drilled Spammer Machine Screws (Per Detail Dwg.)</p>	<p>NOTES</p> <ol style="list-style-type: none"> Fabricator to verify the mounting conditions and provide a detail drawing for each mounting situation, prior to fabrication. Fabricator must obtain approval from the Designer or Client for placement prior to fabrication. Welds: All welds shall be ground smooth, paint all seams. Hardware: All exposed hardware shall be tamper proof fasteners. All exposed edges polished to match adjacent face.

ENVIRONMENTS & EXPERIENCES	CLIENT / PROJECT
<p>merje</p> <p>120 North Church Street Suite 208 West Chester, PA 19380 T 484.266.0648 www.merjedesign.com</p>	<p>VIRGINIA'S BLUE RIDGE Wayfinding and Signage System</p> <p>PROJECT NO. SHEET TITLE GATE.8 Gateway Sign</p>
<p>DATE: 3/22/2019 DRAWN BY: KRJ REVISIONS</p> <p>These drawings are meant to DESIGN INTENT ONLY and are not for construction. Contractor shall verify and be responsible for all dimensions and conditions and conditions in permits. This office must be notified of any variations from the dimensions and conditions. All drawings are subject to change without notice. All drawings shall be submitted to the architect for approval prior to proceeding with fabrication. All copy shall be produced by client and legal requirements checked by legal department.</p>	<p>SUBCONSULTANT</p>



D.8